




3D TECHNO

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
PU	150 microns	adhesive polyester	REACH n° 1907/2006/EU   

APPLICATION INSTRUCTIONS

APPLIES ON	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
cotton, polyester, poly/cotton blends	45°	80gf	20 cm/sec	15 seconds	155°C (311°F)	High (>3,5 bar)	hot

- Mirror cut the design
- Weed excess material
- For best results: Preheat the textile for 5 seconds
- Place the design on the garment
- Heat apply at the conditions above
- Peel carrier hot

PRODUCT HIGHLIGHTS

- Puff effect
- 3D effect
- Soft touch

NOTE: We highly recommend to perform a test, before launching a production!

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C, best inside-out	NO	YES (cotton cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com. For further information, please contact our sales office: info@siser.it



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