



HS FOIL

SPECIFICATIONS

Composition	Average Thickness	Carrier	Certifications
Printed transferfilm without adhesive	20 microns	without	REACH n° 1907/2006/EU  

APPLICATION INSTRUCTIONS

Applies on	SUGGESTED CUTTING SETTINGS			TRANSFER SETTINGS			
cotton, polyester, poly/cotton blends (not suited for treated and dye sublimated textiles)	Blade	Pressure	Speed	Time	Temperature	Pressure	Peel
	---	---	---	PS Adhesive 5 sec + HS Foil 10 Sec	150°C (302°F)	Medium (2,5/3,5 bar)	cold

- Apply the PS ADHESIVE (Siser heat seal film)
- following the product data sheet
- Place a sheet (piece) of HS FOIL over PS ADHESIVE
- Heat apply at the conditions shown above
- Remove the piece of HS FOIL when cold, tearing it swiftly from the shirt

PRODUCT HIGHLIGHTS

- Incredibly thin decoration
- Awesome colors
- Cost effective design

NOTE: We highly recommend to perform a test before launching a production

CARE AND WASHING RECOMMENDATIONS

Washing	Ironing	Tumble dry	Dry cleaning	Storage Shelf Life	Storage Temperature	Storage Conditions	Position
Up to 40°C, best inside-out	YES (inside-out)	YES (synthetic cycle)	NO	Up to 2 years	Between 18°C and 26°C	Away from sunlight and dust	Vertical

- Wait 24 hours after the application before the first wash
- Respect the textile recommendations
- Do not bleach or use aggressive chemical agents

This document can be subject to variations. Updated versions are available on www.siser.com
For further information, please contact our sales office: info@siser.it



Siser s.r.l.
Viale della Tecnica, 18
36100 Vicenza - Italy

Tel. +39 0444.287960
Fax +39 0444.287959
info@siser.it
www.siser.com

r.e.a. vi 171856
reg. imp. vi n° 14971
c.s. € 103.300 i.v.
p.iva 01591490246



Management System
ISO 9001:2015
ISO 14001:2015
www.tuv.com
ID 9105027958

